



On the nonlinear dynamics of automated vehicles – A nonholonomic approach

Balázs Várszegi^{a,b,*}, Dénes Takács^d, Gábor Orosz^c

^a Department of Applied Mechanics, Budapest University of Technology and Economics, Budapest, H-1111, Hungary

^b MTA-BME Lendlet Human Balancing Research Group, Budapest, H-1111, Hungary

^c Department of Mechanical Engineering, University of Michigan, Ann Arbor, MI, 48109, USA

^d MTA-BME Research Group on Dynamics of Machines and Vehicles, Budapest, H-1111, Hungary

ARTICLE INFO

Keywords:

Nonholonomic mechanics
Vehicle dynamics
Steering control
Stability

ABSTRACT

A simple mechanical model for the lateral and yaw motion of a vehicle is presented while taking into account rolling constraints. The governing equations are derived by utilizing the Appellian framework. Analytical and numerical bifurcation analysis is performed while utilizing a PD controller. The results provide insight into the local and global stability of forward and reverse motion of automated passenger vehicles and harvesters.

1. Introduction

Automated driving is one of the most significant step for road transportation since the construction of the first motor vehicle. It promises significant steps in safety, driving comfort and fuel economy. However, eliminating the human operator puts more stringent requirements for the performance of the steering controllers so that the planned vehicle trajectories can be executed even in the presence of external disturbances. In this paper, we utilize state-of-the-art analytical and numerical techniques in order to design controllers that may guarantee the performance of automated vehicles at the nonlinear level.

In practice, automated steering is typically achieved in a hierarchical manner. A higher-level controller is responsible for assigning the appropriate steering angle based on the information collected by sensors about the vehicle and its environment. This can be achieved via several different control approaches. For example, one may use simple PID control (Marino et al., 2011), model predictive control (Falcone et al., 2007; Raffo et al., 2009; Jalali et al., 2017), or other feedforward and feedback algorithms (Kritayakirana and Gerdes, 2009; Li et al., 2014). In the mean time the lower level controller aims to match the steering angle to that assigned at the higher level through the steering mechanism. This latter problem is the focus of this study and we follow a model based approach.

Our goal is to study automated steering problems using analytical tools which requires simplified mechanical models. These models are typically of nonholonomic type due to the kinematic constraints describing rolling wheels; see (Pacejka, 2006; Falcone et al., 2007; Takács

and Stépán, 2013) with tire models of different levels of complexity. While nonholonomic mechanics goes back more than 100 years (Appell, 1900), it mainly gained popularity the second half of the previous century (Kane and Levinson, 2005; Bloch and Crouch, 1998; Ruina, 1998). These types of models can be used to describe a wide variety of vehicles including sleighs (Bloch, 2015), skateboards (Hubbard, 1979; Várszegi et al., 2016), and bicycles (Meijaard et al., 2007; Kooijman et al., 2011). In this paper we develop nonholonomic models for automobiles and harvesters and investigate their nonlinear dynamics.

Most studies in automotive steering control focus on linear investigations around a stationary motion. However, studying the nonlinear dynamics of vehicles is necessary to understand a global picture. For example, the appearance of a wobbling motion after a large enough perturbation may lead to accidents despite the fact that the stationary motion is linearly stable. The effects of nonlinearities on wheel dynamics have been studied in Pacejka (1986), Stépán (1991), Takács et al. (2006), Tomiati et al. (2018), while other studies focused on the nonlinear analyses of more complex vehicle and driver models (Liu et al., 1996; Ono et al., 1998; Hu and Wu, 2000; Rossa et al., 2012; Edelmann and Plöchl, 2017). However, none of these contributions contains information on the effect of the trail of the steered wheels nor presents bifurcation diagrams in terms of the essential vehicle parameters (e.g. inertial parameters, longitudinal speed, trail, control gains).

Having such analysis is important to ensure the safety and reliability of automated vehicles. Therefore, in this paper we use a simplified

* Corresponding author. Department of Applied Mechanics, Budapest University of Technology and Economics, Budapest, H-1111, Hungary.

E-mail addresses: varszegi@mm.bme.hu (B. Várszegi), takacs@mm.bme.hu (D. Takács), orosz@umich.edu (G. Orosz).

mechanical model with rigid wheels while taking into account the trail of the steered wheels and we utilize a simple control law to adjust the steering angle. We draw bifurcation diagrams to analyze the effects of the speed and the trail on the nonlinear behavior for different inertial and control parameter setups. With the help of this global bifurcation analysis we characterize how the identified dynamical phenomena manifest themselves on automated automobiles and harvesters. This allows us to draw conclusions about the steering behavior in different forward and reverse speed ranges.

The contents of the article are organized as follows. Section 2 introduces the mechanical model and the detailed derivation of the equations of motion. In Section 3, the mathematical analysis of the equations is presented with special attention to the stability and bifurcations of equilibria and singularities. In particular, pitchfork and Hopf bifurcations are characterized using analytical tools. Section 4 presents the interpretation of the results to different types of vehicles. Section 5 concludes the results and lays out some future research directions.

2. Modelling the dynamics of automated vehicles

In this section we derive the mathematical model used to analyze the lateral and yaw dynamics of the automated vehicle. We consider rigid wheels with point contacts which result in a low-dimensional mathematical model with a small number of parameters.

2.1. Mechanical model

We consider the so-called bicycle model or two-wheeled vehicle model (see in Fig. 1), which assumes that the vehicle can only move in the horizontal plane (i.e., vertical dynamics is neglected). The vehicle consists of two main parts: the chassis (including the rear wheel) and the steering system (the front wheel with caster). For simplicity the masses of the wheels are omitted (see more details below) so the vehicle is represented as two rigid bodies. The inertial and geometrical parameters of the chassis are the following: m_{ch} denotes the mass of the chassis, J_{ch} represent its mass moment of inertia about the center of mass C, l is the distance between points R and F, and b_{ch} is the distance between points R and C. The parameters belonging to the steering system are: m_{st} is the mass of the steering system, J_{st} is its mass moment of inertia about the center of mass S, b_{st} gives the distance between the points F and S, while e represents the caster length, i.e., the distance between the center of the front wheel W and the steering hinge F. Note that, the wheelbase is given by $l - e$ which is the distance between the wheel center points R and W in case of an unsteered vehicle.

In order to unambiguously describe the configuration of two rigid bodies connected by a hinge in the horizontal plane we need four configurational coordinates. Here we chose the position of the rear point R, that is, $x \equiv X_R$ and $y \equiv Y_R$, the yaw angle ψ , and the steering angle γ . We assume point contacts between the rigid wheels and the

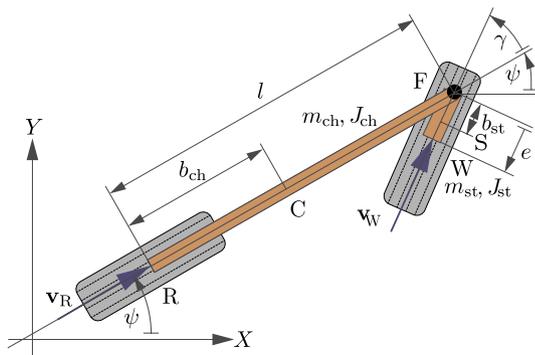


Fig. 1. The mechanical model used in this paper.

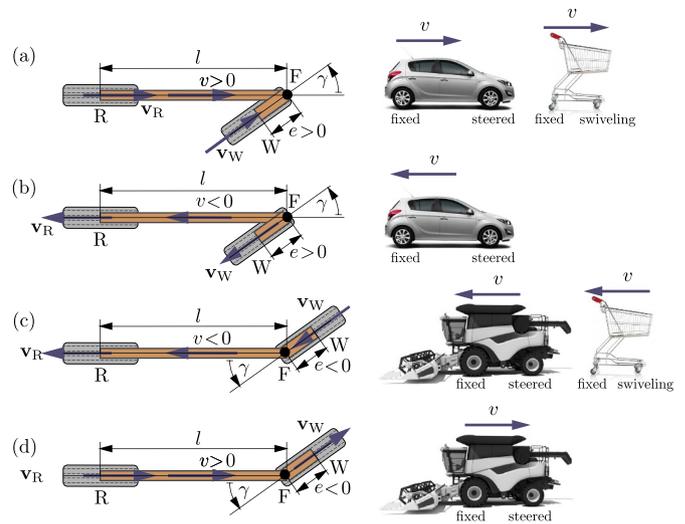


Fig. 2. The possible setups of the model and the corresponding practical examples; setup (a) with $v > 0$, $e > 0$ corresponds to the forward motion of automobiles and pushed shopping carts; setup (b) with $v < 0$, $e > 0$ corresponds to the reverse motion of cars; setup (c) with $v < 0$, $e < 0$ corresponds to the forward motion of harvesters and pulled shopping carts; setup (d) with $v > 0$, $e < 0$ corresponds to the reverse motion of the shopping carts.

ground and assume that the wheels are rolling without slipping. This results in kinematic constraints: the directions of the velocities of the centers of the wheels are aligned with the directions of the wheels, i.e., the slip angles are zero; see v_R and v_W in Fig. 1. A third kinematic constraint is also considered here: we assume that the rear wheel rotates with a constant angular velocity which implies that the longitudinal speed $v := |v_R|$ is constant. Note that below we will use the convention $v > 0$ when v_R points toward F and $v < 0$ when it points to the opposite direction.

Fig. 2 highlights four different application of the mechanical model for vehicles. Panels (a) and (b) corresponds to positive caster length $e > 0$ and they allow us to investigate the forward and reverse motion of automobiles. Moreover, the case $v > 0$ shown in panel (a) can also be used to describe the forward motion of American shopping carts (with fixed rear wheels and swivelling front wheels). On the other hand, panels (c) and (d) corresponds to negative caster length $e < 0$ and these can be used to model the forward and reverse motion of harvesters, and the case $v < 0$ shown in panel (c) also describes the reverse motion of the shopping carts.

2.2. Mathematical model

In order to turn the constructed mechanical model into a set of differential equations we apply some tools from analytical mechanics (Gantmacher, 1975; Baruh, 1999; Kane and Levinson, 2005; De Sapio, 2017). Due to the kinematic constraints of rolling the system is non-holonomic (Bloch, 2015). In this case the Lagrangian approach results in a set of algebraic differential equations containing Lagrange multipliers corresponding to the kinematic constraints. To obtain differential equations one must eliminate these multipliers which typically requires tedious algebraic manipulations. Instead we use the Appellian approach that directly provides a set of differential equations. Rather than simply using the derivatives of the configurational coordinates, we use pseudo velocities σ_i . These are chosen intuitively, but must satisfy the kinematic constraints. Then, we construct the acceleration energy \mathcal{A} to obtain Appell-Gibbs equations in the form

$$\frac{\partial \mathcal{A}}{\partial \dot{\sigma}_i} = \Gamma_i, \tag{1}$$

where $\dot{\sigma}_i$ is the pseudo acceleration and Γ_i denotes the pseudo force.

These equations shall be augmented by the kinematic constraints to form a closed system.

For the bicycle model described above the kinematic constraints describe that the directions of the velocities of the wheel center points R and W are aligned with the directions of the corresponding wheels:

$$\dot{x} \sin \psi - \dot{y} \cos \psi = 0, \tag{2}$$

$$\dot{x} \sin(\gamma + \psi) - \dot{y} \cos(\gamma + \psi) + (e - l \cos \gamma) \dot{\psi} + e \dot{\gamma} = 0, \tag{3}$$

while the prescribed longitudinal velocity is expressed by

$$\dot{x} \cos \psi + \dot{y} \sin \psi = v. \tag{4}$$

As we have four generalized coordinates and three kinematic constraint, only one pseudo velocity is required. Here, we choose the relative angular speed of the caster-wheel system, i.e.,

$$\sigma = \dot{\gamma}. \tag{5}$$

Using the constraining equations (2)–(4) and definition of the pseudo velocity (5), the generalized velocities can be expressed as

$$\begin{bmatrix} \dot{x} \\ \dot{y} \\ \dot{\psi} \\ \dot{\gamma} \end{bmatrix} = \begin{bmatrix} v \cos \psi \\ v \sin \psi \\ \frac{e\sigma + v \sin \gamma}{l \cos \gamma - e} \\ \sigma \end{bmatrix}, \tag{6}$$

while the corresponding accelerations can be obtained as

$$\begin{bmatrix} \ddot{x} \\ \ddot{y} \\ \ddot{\psi} \\ \ddot{\gamma} \end{bmatrix} = \begin{bmatrix} -v \sin \psi \frac{e\sigma + v \sin \gamma}{l \cos \gamma - e} \\ v \cos \psi \frac{e\sigma + v \sin \gamma}{l \cos \gamma - e} \\ \frac{e\dot{\sigma} + \sigma v \cos \gamma}{l \cos \gamma - e} + \frac{l\sigma \sin \gamma (e\sigma + v \sin \gamma)}{(l \cos \gamma - e)^2} \\ \dot{\sigma} \end{bmatrix}. \tag{7}$$

Considering the two rigid bodies, representing the chassis and the steering system, the acceleration energy can be constructed as

$$\mathcal{A} = \frac{1}{2} m a_C^2 + \frac{1}{2} J_{ch} \alpha_{ch}^2 + \frac{1}{2} m_{st} a_S^2 + \frac{1}{2} J_{st} \alpha_{st}^2 + \dots, \tag{8}$$

where the terms which do not contain $\dot{\sigma}$ are not spelled out. To simplify the matter the mass of the steering system is neglected, that is, $m_{st} \approx 0$. The acceleration of the center of mass of the chassis is given by

$$\mathbf{a}_C = \begin{bmatrix} \ddot{x} - b_{ch}(\dot{\psi}^2 \cos \psi + \ddot{\psi} \sin \psi) \\ \ddot{y} + b_{ch}(\dot{\psi}^2 \sin \psi - \ddot{\psi} \cos \psi) \end{bmatrix}, \tag{9}$$

while

$$\alpha_{ch} = \ddot{\psi} \quad \text{and} \quad \alpha_{st} = \ddot{\psi} + \dot{\gamma} \tag{10}$$

are the angular acceleration of the chassis and the steering system, respectively.

Using the generalized velocities (6) and accelerations (7), the acceleration energy can be written as

$$\begin{aligned} \frac{1}{J_{st}} \mathcal{A} &= \frac{E^2 \theta_2 + \cos^2 \gamma}{2(E - \cos \gamma)^2} \dot{\sigma}^2 \\ &- \left(E \frac{(E \theta_2 + \cos \gamma) \sin \gamma}{(E - \cos \gamma)^3} \sigma^2 - VE \frac{E^2 \theta_1 - \theta_2 + \cos^2 \gamma}{(E - \cos \gamma)^3} \sigma \right. \\ &\left. - V^2 \frac{(E^2(\theta_2 - \theta_1) - 1) \cos \gamma}{(E - \cos \gamma)^3} \sigma - V^2 \frac{E \theta_1 \sin \gamma}{(E - \cos \gamma)^2} \right) \dot{\sigma} + \dots, \end{aligned} \tag{11}$$

where the rescaled speed V , the dimensionless caster length E , and the dimensionless mass θ_1 and mass moment of inertia θ_2 are introduced:

$$V = \frac{v}{l}, \quad E = \frac{e}{l}, \quad \theta_1 = \frac{mlb_{ch}}{J_{st}}, \quad \theta_2 = \frac{mb_{ch}^2}{J_{st}} + \frac{J_{ch}}{J_{st}}. \tag{12}$$

To obtain the pseudo force we calculate the virtual power of the steering torque

$$\delta P = M_{st} \delta \omega_{st} - M_{st} \delta \omega_{ch}, \tag{13}$$

where δ denotes the virtual quantities and the angular acceleration of the steering system and the chassis are

$$\omega_{st} = \dot{\psi} + \dot{\gamma} \quad \text{and} \quad \omega_{ch} = \dot{\psi}. \tag{14}$$

Thus, using the definition (5) we obtain the pseudo force

$$\delta P = M_{st} \delta \sigma \Rightarrow \Gamma = M_{st}. \tag{15}$$

When steering an automated vehicle the higher-level controller assigns a desired steering angle γ_{des} and the lower-level controller tries to achieve this by assigning a steering torque acting between the chassis and the steered wheel. In this paper we consider $\gamma_{des} \equiv 0$ that corresponds to the scenario when the vehicle is moving straight and use the linear proportional-derivative (PD) controller

$$M_{st} = -k_p \gamma - k_d \dot{\gamma} \tag{16}$$

where k_p and k_d are the proportional and differential gains, respectively. Note that for the shopping carts these gains are indeed zero. Let us also define

$$\omega_n = \sqrt{\frac{k_p}{J_{st}}} \quad \text{and} \quad \zeta = \frac{k_d}{J_{st}} \tag{17}$$

that represent the natural angular frequency and the damping factor if the front wheel was lifted from the ground while the chassis was kept fixed. Note that, the damping factor and the angular frequency has the same dimension. Using (5) and (15) we obtain the pseudo force

$$\frac{1}{J_{st}} \Gamma = -\omega_n^2 \gamma - \zeta \sigma. \tag{18}$$

Now, summarizing (1), (6) (11), and (18) the equation of motion becomes

$$\begin{aligned} \dot{\sigma} &= \frac{E(E\theta_2 + \cos \gamma) \sin \gamma}{(E - \cos \gamma)(E^2 \theta_2 + \cos^2 \gamma)} \sigma^2 + \frac{V}{E} \left(\frac{E^2 - 1}{\cos \gamma - E} + \frac{E^3(\theta_2 - \theta_1) + \cos \gamma}{E^2 \theta_2 + \cos^2 \gamma} \right) \sigma \\ &- V^2 \frac{E \theta_1 \sin \gamma}{E^2 \theta_2 + \cos^2 \gamma} - \omega_n^2 \frac{(E - \cos \gamma)^2}{E^2 \theta_2 + \cos^2 \gamma} \gamma - \zeta \frac{(E - \cos \gamma)^2}{E^2 \theta_2 + \cos^2 \gamma} \sigma, \end{aligned} \tag{19a}$$

$$\dot{\gamma} = \sigma, \tag{19b}$$

$$\dot{x} = Vl \cos \psi, \tag{19c}$$

$$\dot{y} = Vl \sin \psi, \tag{19d}$$

$$\dot{\psi} = \frac{E\sigma + V \sin \gamma}{\cos \gamma - E}. \tag{19e}$$

Note that the last three equations can be decoupled from the first two, since these can be solved without the coordinates x , y and ψ . Thus, in the following part of the paper, our investigation requires the analysis of equations (19a) and (19b) only.

3. Stability and bifurcation analysis

The goal of the controller (16) is to make the steering angle zero (in order to make the vehicle run straight). However, as will be shown below, the nonlinear system Eqs. (19a) and (19b) may possess multiple stable and unstable equilibria and singularities. In this section, we investigate the equilibria and singularities as the parameters are varied. We also study the linear stability of the trivial equilibrium in detail and, in case of stability loss, we calculate the arising new equilibria and limit cycle oscillations analytically.

3.1. Equilibria and singularities in phase space

To find the equilibria we substitute $\sigma \equiv 0$, $\gamma \equiv \gamma^*$ into Eqs. (19a) and (19b) that yields the nonlinear algebraic equation

$$V^2 E \theta_1 \sin \gamma^* + \omega_n^2 (E - \cos \gamma^*)^2 \gamma^* = 0, \tag{20}$$

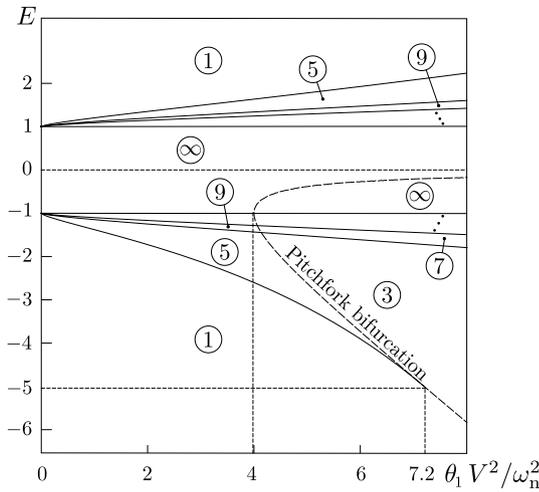


Fig. 3. Number of equilibria for different system parameters. Encircled numbers refer to the number of equilibria in the domain.

for γ^* . Although, no closed-form analytic solution exist, the number of equilibria can be determined as a function of the dimensionless system parameters $\theta_1 V^2 / \omega_n^2$ and E as shown in Fig. 3. Notice that in the practically important parameter domain $|E| < 1$ infinitely many equilibria exist so that different solutions corresponds to how many times the wheel is turned around. In the special case with $\omega_n = 0$ (shopping cart), these equilibria are given by $\gamma^* = n\pi, n \in \mathbb{Z}$. If the speed V or the caster length E is zero too, then arbitrary γ^* gives an equilibrium except those that yield singularities (see below). Finally, notice that the trivial equilibrium $\gamma^* = 0$ exists for all system parameters, but other equilibria may arise in its vicinity due to pitchfork bifurcation (see Sec. 3.3 for more details).

In nonholonomic systems, kinematic singularity may exist, where the constraints (2)–(4) become linearly dependent. This phenomenon occurs generally for wheeled snake models independently of the selection of the configuration coordinates and pseudo velocities, see in Shammass et al. (2007). In our system, singularities occur when the right hand side of (19a) approaches infinity. This happens for

$$\gamma = \tilde{\gamma} = \pm \arccos E + 2n\pi, \quad n \in \mathbb{Z}, \quad (21)$$

when

$$\sigma \neq 0 \quad \text{and} \quad \sigma \neq \mp \frac{V}{E} \sqrt{1 - E^2}, \quad (22)$$

see the phase plane sketch in Fig. 4.

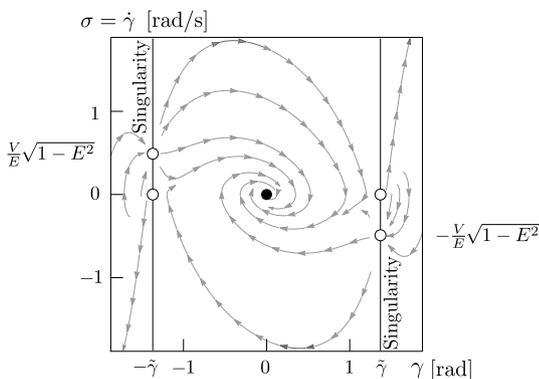


Fig. 4. Phase plane sketch constructed for parameters $\theta_2 = 4.5, \theta_1 = 4, \omega_n = 1$ [rad/s], $\zeta = 0.5$ [rad/s] and $V = 0.1$ [1/s]. The black dot refers to the equilibrium, black continuous lines indicate singularities (21), while circles denote non-singular points (22).

3.2. Linear stability of the rectilinear motion

As mentioned above, the trivial equilibrium $\gamma \equiv 0$ exist for any system parameter, cf. (20). Linearizing the equation of motion (19a) (19b) about the trivial solution yields:

$$\begin{bmatrix} \dot{\sigma} \\ \dot{\gamma} \end{bmatrix} = \begin{bmatrix} -b & -c \\ 1 & 0 \end{bmatrix} \begin{bmatrix} \sigma \\ \gamma \end{bmatrix}, \quad (23)$$

where

$$b = \frac{V(E^2\theta_1 + E\theta_2 + 1) + \zeta(E - 1)^2}{E^2\theta_2 + 1}, \quad (24a)$$

$$c = \frac{V^2E\theta_1 + \omega_n^2(E - 1)^2}{E^2\theta_2 + 1}. \quad (24b)$$

By substituting an exponential trial solution into (23) we obtain the characteristic equation

$$\lambda^2 + b\lambda + c = 0. \quad (25)$$

According to the Routh-Hurwitz criteria the corresponding characteristic roots have negative real parts if and only if

$$b > 0 \quad \text{and} \quad c > 0, \quad (26)$$

that ensures the asymptotic stability of the trivial equilibrium.

Stability may be lost through a steady state bifurcation when $c = 0$ (corresponding to $\lambda = 0$ in (25)), that occurs at the critical speed

$$V = V_p: = \pm \frac{\omega_n(E - 1)}{\sqrt{-E\theta_1}}, \quad (27)$$

(cf. (24b)); see dashed curve in Fig. 3. Notice that such stability loss can only happen for $E < 0$. Moreover, $c > 0$ corresponds to $V^2 < V_p^2$, that is, stability loss occurs as the magnitude of V is increased. By taking into account the nonlinear terms it will be shown below that a pitchfork bifurcation occurs at this point.

On the other hand, stability may also be lost through a Hopf bifurcation when $b = 0$ while $c > 0$ (corresponding to $\lambda = \pm i\omega = \pm i\sqrt{c}$ in (25)), that happens at the critical speed

$$V = V_{H^*}: = -\frac{\zeta(E - 1)^2}{E^2\theta_1 + E\theta_2 + 1}, \quad (28)$$

when $V^2E\theta_1 + \omega_n^2(E - 1)^2 > 0$; cf. (24a) and (24b). Notice that (28) is singular at the negative caster lengths

$$E = E_{H^*}^{\text{dis}}: = -\frac{\theta_2}{2\theta_1} \pm \sqrt{\left(\frac{\theta_2}{2\theta_1}\right)^2 - \frac{1}{\theta_1}}, \quad (29)$$

if $\theta_2^2 > 4\theta_1$.

3.3. Pitchfork bifurcation

An approximation can be given for the equilibria that arise from steady state bifurcation. The third order Taylor series expansion of (20) around zero yields the equilibria

$$\gamma^* \approx \pm \sqrt{\frac{V^2E\theta_1 + \omega_n^2(E - 1)^2}{V^2E\theta_1/6 - \omega_n^2(E - 1)}} = \pm \sqrt{\frac{V^2 - V_p^2}{V^2/6 + V_p^2/(E - 1)}}, \quad (30)$$

which is a good approximation when $V^2 \approx V_p^2$. Notice that when $-5 < E < 0$, the expression under the square root is positive for $V^2 < V_p^2$ and the solutions (30) coexist with the stable trivial solution $\gamma^* = 0$. That is, (30) correspond to unstable equilibria and a subcritical pitchfork bifurcation occurs at $V^2 = V_p^2$. Similar, argument can be used to conclude that the bifurcation is supercritical when $E < -5$. The changes in criticality can also be observed in Fig. 3 by looking at the numbers of equilibria on the two sides of the dashed curve (cf. (27)).

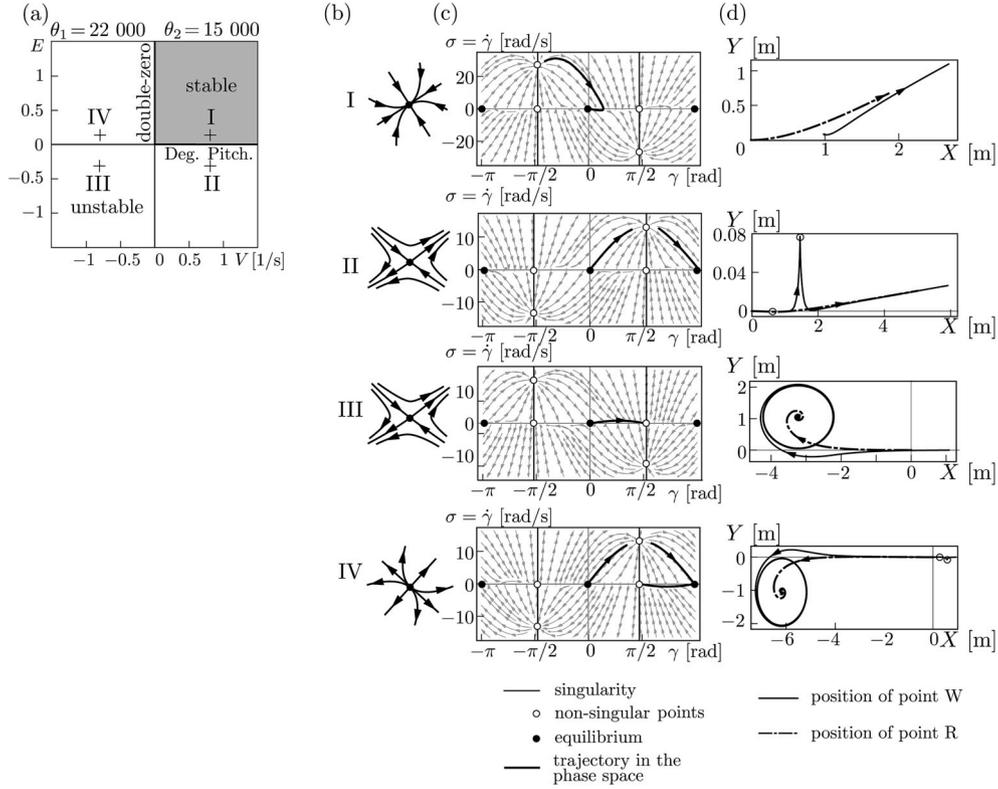


Fig. 5. (a) Stability chart for the shopping cart with no damping ($\omega_n = 0, \zeta = 0$). (b) The sketch of the flow around the trivial equilibrium for the points marked I-IV in panel (a). (c) Simulation results in the phase plane. (d) Corresponding trajectories in the (X, Y) -plane.

3.4. Hopf bifurcation

At $V = V_H$ the third degree Taylor expansion of (19a), (19b) yields

$$\begin{bmatrix} \dot{\sigma} \\ \dot{\gamma} \end{bmatrix} = \begin{bmatrix} 0 & -\omega^2 \\ 1 & 0 \end{bmatrix} \begin{bmatrix} \sigma \\ \gamma \end{bmatrix} + \begin{bmatrix} k_{21}^H \sigma^2 \gamma + k_{12}^H \sigma \gamma^2 + k_{03}^H \gamma^3 \\ 0 \end{bmatrix}, \quad (31)$$

where $\omega = \sqrt{c}$ (cf. (24b)) and

$$k_{21}^H = \frac{1}{E^2 \theta_2 + 1} + \frac{1}{E - 1}, \quad (32a)$$

$$k_{12}^H = \frac{V_H}{2E} \left(\frac{E+1}{E-1} - \frac{E^2(2E(\theta_1 - \theta_2) + \theta_2) - 1}{(E^2 \theta_2 + 1)^2} \right) - \zeta \frac{E(E-1)(E\theta_2 + 1)}{(E^2 \theta_2 + 1)^2}, \quad (32b)$$

$$k_{03}^H = E \frac{V_H^2 \theta_1 (E^2 \theta_2 - 5) - 6\omega_n^2 (E-1)(E\theta_2 + 1)}{6(E^2 \theta_2 + 1)^2}. \quad (32c)$$

The eigenvalues and eigenvectors of the coefficient matrix of the linear part in (31) are

$$\lambda_{1,2} = \pm i\omega \quad \text{and} \quad \mathbf{s}_{1,2}^T = [\pm i\omega \ 1]. \quad (33)$$

To have Hopf bifurcation, the transversality condition

$$\text{Re } \lambda'(V_H) = -\frac{E^2 \theta_1 + E\theta_2 + 1}{2(E^2 \theta_2 + 1)} \neq 0 \quad (34)$$

has to be satisfied. Correspondingly, instead of Hopf bifurcation, some other kind of bifurcation exist when $E = E_H^{\text{dis}}$, see in (29).

Let us introduce the new variables:

$$\begin{bmatrix} \sigma \\ \gamma \end{bmatrix} = \mathbf{T} \begin{bmatrix} \xi \\ \eta \end{bmatrix} = \begin{bmatrix} \omega \eta \\ \xi \end{bmatrix}, \quad (35)$$

where the transformation matrix is given by

$$\mathbf{T} := [\text{Re } \mathbf{s}_1 \quad \text{Im } \mathbf{s}_1] = \begin{bmatrix} 0 & \omega \\ 1 & 0 \end{bmatrix}. \quad (36)$$

Accordingly, the Jordan-normal form of (31) can be written as

$$\begin{bmatrix} \dot{\eta} \\ \dot{\xi} \end{bmatrix} = \begin{bmatrix} 0 & -\omega \\ \omega & 0 \end{bmatrix} \begin{bmatrix} \eta \\ \xi \end{bmatrix} + \begin{bmatrix} k_{21}^H \omega \eta^2 \xi + k_{12}^H \eta \xi^2 + k_{03}^H \xi^3 / \omega \\ 0 \end{bmatrix}. \quad (37)$$

Then the so-called Poincaré-Lyapunov coefficient

$$\delta_H = \frac{1}{8} k_{12}^H = -\zeta \frac{(E-1)(E(2+3\theta_2+E(2\theta_1+\theta_2))+2)}{16(E^2 \theta_2 + 1)(E^2 \theta_1 + E\theta_2 + 1)} \quad (38)$$

can be determined via the Bautin formula (Guckenheimer and Holmes, 1983). If $\delta_H < 0$, supercritical Hopf bifurcation occurs. That is, when $V_H > 0$ stable limit cycle exists for $V > V_H > 0$ (where the trivial equilibrium is unstable). Similarly, when $V_H < 0$ stable limit cycle exists for $V < V_H$. On the contrary, if $\delta_H > 0$ then the Hopf bifurcation is subcritical. In this case, when $V_H > 0$ unstable limit cycle arises for $V < V_H$ (where the trivial equilibrium is stable). Similarly, $V_H < 0$ unstable limit cycle exists for $V > V_H$.

According to (38), the sense of the Hopf bifurcation changes at

$$E = 1, \quad E = E_H^{\pm}, \quad \text{and} \quad E = E_H^{\text{dis}}, \quad (39)$$

where E_H^{dis} is given by (29) and

$$E_H^{\pm} = -\frac{2+3\theta_2}{2(2\theta_1+\theta_2)} \pm \frac{\sqrt{(2+3\theta_2)^2 - 8(\theta_2+2\theta_1)}}{2(2\theta_1+\theta_2)}. \quad (40)$$

It can be seen, that $E_H^{\pm} < 0$ when $\theta_2 > 0$ and $\theta_1 > 0$. Also notice that E_H^{\pm} cannot be interpreted if

$$\theta_1 > \frac{1}{4} \quad \text{and} \quad \theta_2 < \frac{2}{9}(-1 + 2\sqrt{9\theta_1 - 2}), \quad (41)$$

so for these values the sense of the Hopf bifurcation does not change.

One can also give an approximation for the amplitude of the arising limit cycle:

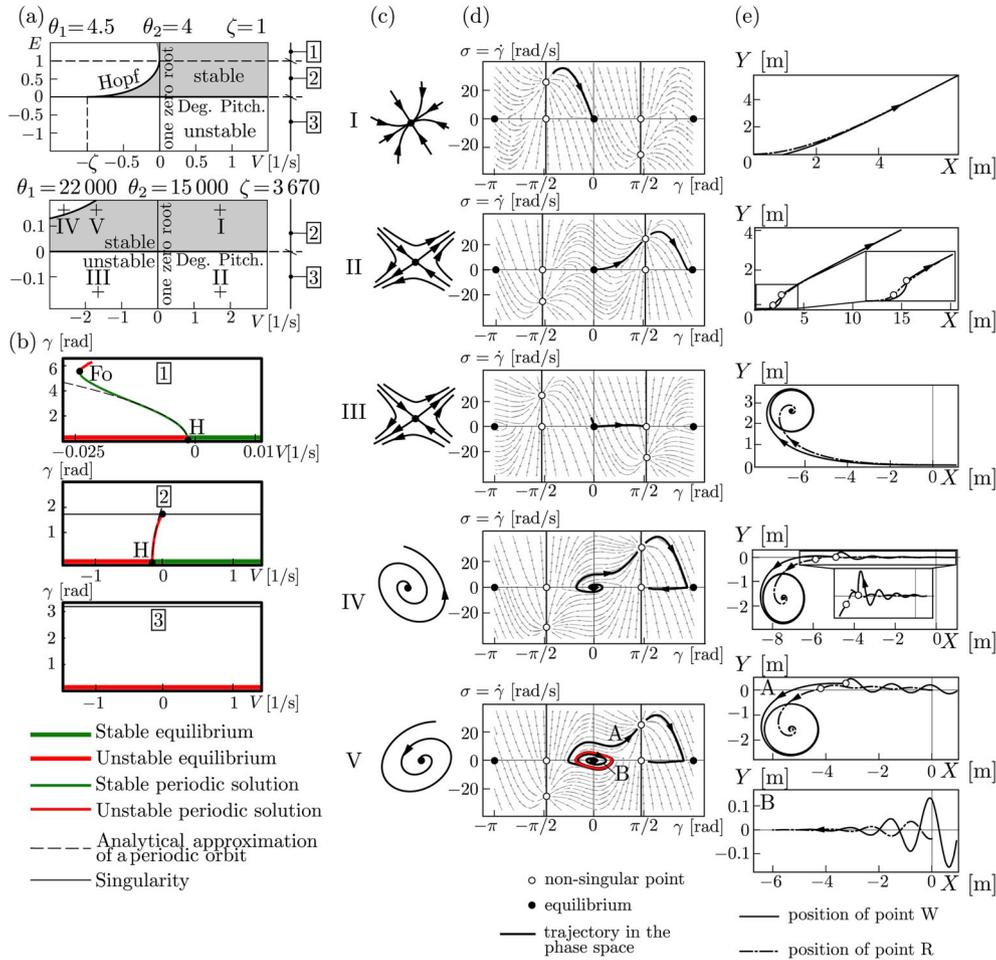


Fig. 6. (a) Stability charts for the shopping cart with nonzero damping ($\omega_n = 0, \zeta \neq 0$). (b) Bifurcation diagrams corresponding to the horizontal cross sections of panel (a). (c) (b) The sketch of the flow around the trivial equilibrium for the points marked I-V in panel (a). (d) Simulation results in the phase plane. (e) Corresponding trajectories in the (X, Y) -plane.

$$\gamma_f = \sqrt{-\frac{\text{Re } \lambda'(V_H)}{\delta_H}(V - V_H)}$$

$$= \sqrt{-\frac{8(E^2\theta_1 + E\theta_2 + 1)^2}{\zeta(E - 1)(E(2 + 3\theta_2 + E(2\theta_1 + \theta_2)) + 2)}(V - V_H)}, \quad (42)$$

since the linear transformation in (35) has no effect on γ (i.e., $\gamma = \xi$).

4. Application to vehicles

In this section, we apply the mathematical results presented above to vehicles. First, we discuss the simple case of the shopping cart in order to characterize the behavior when no control is applied. Then we turn our attention to the steering control of automated vehicles.

4.1. Shopping cart

Let us consider $k_p = 0, k_d = 0$ in (16) that yields $\omega_n = 0, \zeta = 0$ (cf. 17). The corresponding stability chart is plotted in the (V, E) -plane in Fig. 5(a). In this case the stability condition (26) yields $V > 0$ and $E > 0$ independent of θ_1 and θ_2 ; cf. (24a) and (24b). However, the arising bifurcations are degenerate in nature as the trivial equilibrium is not isolated: an arbitrary γ^* satisfies (20) when $V = 0$ or $E = 0$. The former one corresponds to the steady cart while in the later case the caster is missing and the rear point of the cart moves on a circle of constant radius $l/\tan\gamma^*$ where γ^* is given by the initial conditions. Along the line section $V = 0, E > 0$ we have $b = 0$ and $c = 0$ yielding a double-zero stability loss instead of a Hopf bifurcation; see (25). Along the line

section $E = 0, V > 0$ we have $b = V$ and $c = 0$ that corresponds to a degenerate pitchfork bifurcation.

To clarify what happens when crossing these boundaries in the (V, E) -plane, the typical phase portraits in the vicinity of the trivial equilibrium are sketched in Fig. 5(b) corresponding to the different domains of the stability chart in Fig. 5(a). The phase space plots in Fig. 5(c) are generated by numerical simulation and they correspond to the points marked I-IV in Fig. 5(a). These display the global dynamics by showing the vector field as gray and highlighting a particular trajectory as a black curve. To visualize the corresponding motion of the cart in physical space, traces made by the front and rear wheels in the (X, Y) -plane are displayed in Fig. 5(d).

Point I is chosen from the linearly stable domain, that is, all trajectories starting in the vicinity of the trivial equilibrium approach the equilibrium as shown in panel (b). The phase space plot in panel (c) show that the trivial equilibrium is globally stable, that is, from any non-singular initial condition the cart approaches a forward rectilinear motion as visualized in panel (d). (Note that there is a 2π periodicity in state space, that is, the states at $\gamma = \pi$ and at $\gamma = -\pi$ are equivalent.) In case II the trivial equilibrium is of saddle type as shown in panel (b) and after moving away from it the trajectory in panel (c) passes through a non-singular point before approaching the stable equilibrium corresponding to flipped wheel that is globally stable. For point III the trivial equilibrium (corresponding to a reversing cart) is still of saddle type. After moving away from this equilibrium the trajectory approaches a non-singular point with constant steering angle close to $\pi/2$. This corresponds to a circular path in the (X, Y) -plane as depicted in panel (d).

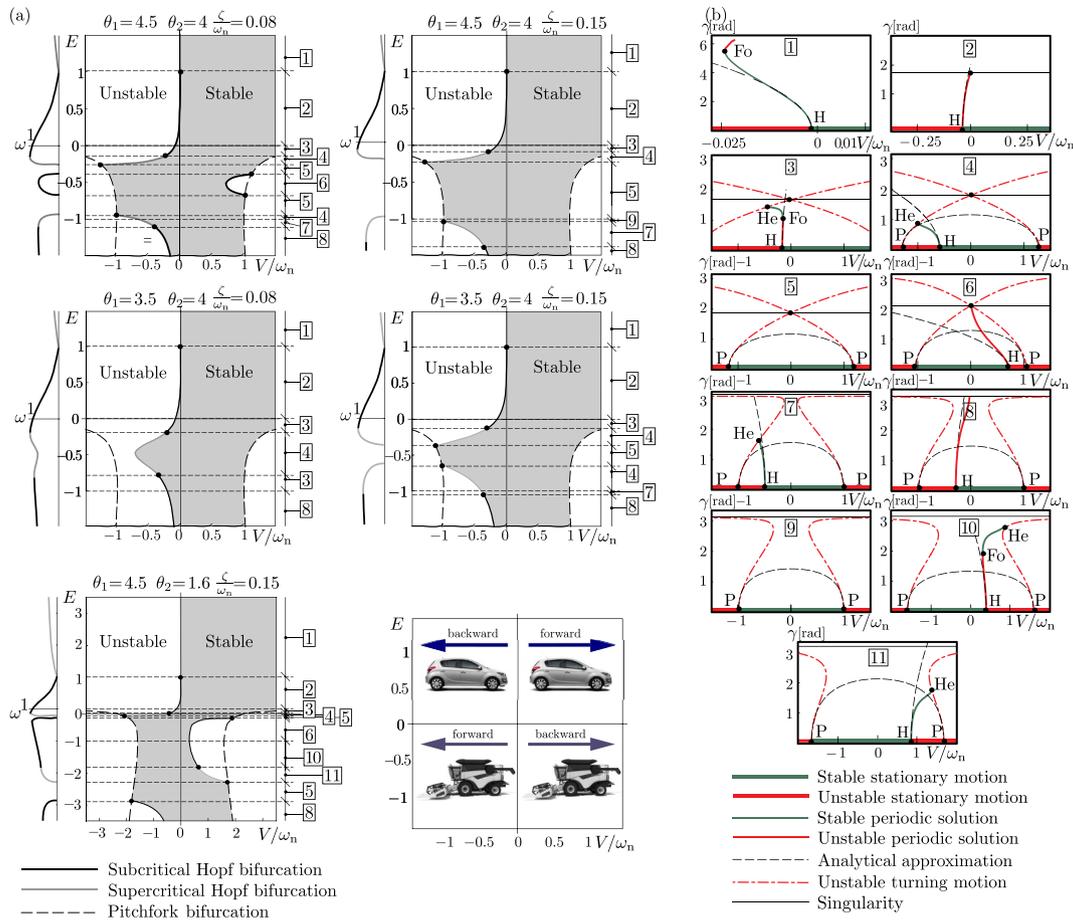


Fig. 7. Stability charts and bifurcation diagrams for different parameters ζ/ω_n , θ_1 and θ_2 as indicated. (a) Linear stability charts, where the sense of the Hopf bifurcation is distinguished by black (subcritical) and gray (supercritical). The angular frequency of the arising periodic solution along the Hopf bifurcation curve is also plotted on the left sides of the stability charts. (b) Bifurcation diagrams, where H and P refer to Hopf and pitchfork bifurcation of the trivial solution, Fo denotes the fold bifurcation of periodic orbits and He represents heteroclinic bifurcation.

Finally, in case IV the trivial equilibrium is an unstable node, that is, all trajectories move away from it as shown in panel (b). Panel (c) shows a trajectory that goes through a non-singular point and then approaches the “flipped” equilibrium (that is of saddle type) before reaching another non-singular point with constant steering angle. Thus, the cart again ends up on a circular path in the (X, Y) -plane.

We remark that the non-singular points introduce nondeterminism to the system. For example, in case IV the trajectory existing the first non-singular point is on the left side of the stable manifold of the saddle equilibrium. As a result it eventually ends up at the non-singular point around $(\pi/2, 0)$. However, the trajectory may exit the non-singular point on the right side of the stable manifold. In this case, after “swinging by” the saddle equilibrium it ends up at the non-singular point around $(-\pi/2, 0)$.

To better understand the dynamics of the trolley example (and to link it to the steering control of automated vehicles) consider the case $\omega_n = 0$, $\zeta \neq 0$ where the nonzero damping coefficient is resulted by the torsional damping at the hinge. The corresponding stability charts are plotted in the (V, E) -plane in Fig. 6(a) for $\zeta = 1$ and different values of θ_1 and θ_2 . In this case the stability condition (26) results in $E > 0$ and $V > V_{H1}$ (cf. (28)). Similar to the $\zeta = 0$ case, having $V = 0$ or $E = 0$ still result in a degenerate system with arbitrary γ^* satisfying (20). For $E = 0$ this still leads to a degenerate pitchfork bifurcation while for $V = 0$, $E > 0$ no stability change occurs (but one of the roots moves to the origin and back as V changes sign). The stability boundary on the left is given by the Hopf curve (28) that emanates from the point $(V, E) = (-\zeta, 0)$, tangent to the point $(V, E) = (0, 1)$, and at both points corresponds to a degenerate case with a double zero eigenvalue, cf.

(24a), (24b), and (25). The sense of the Hopf bifurcation is determined by (38). Subcritical bifurcations (that occur for $0 < E < 1$) are indicated by black curves while supercritical bifurcations (that happen for $E > 1$) are indicated by gray curves.

Fig. 6(b) depicts bifurcation diagrams where the bifurcation parameter V is varied for different fixed values of E . These correspond to horizontal lines in the stability charts as indicated by the framed numbers. The analytical approximation (42) for the limit cycles are plotted as black-dashed curves. The accurate branches (without approximation) are shown by the colored curves. These are obtained by numerical continuation, in particular using the software DDE-Biftool (Engelborghs et al., 2002; Engelborghs et al., 2001; Sieber et al.,). Green and red colors refer to stable and unstable motions, respectively. Thick horizontal lines indicate the rectilinear motion, while thin solid curves belong limit cycle oscillations. As mentioned above, for $E > 1$ the Hopf bifurcation is supercritical (cf. (38)) and stable limit cycle appears when the equilibrium is unstable. As moving away from the Hopf point H the limit cycle eventually loses stability through a fold bifurcation denoted by Fo. For $0 < E < 1$ the Hopf bifurcation is subcritical (cf. (38)) and an unstable limit cycle appears when the equilibrium is stable. The oscillatory branch eventually terminates at the singularity when $V = 0$.

The phase portraits in the vicinity of the trivial equilibrium are sketched in Fig. 6(c) corresponding to the different domains of the stability chart in Fig. 6(a). For the points marked I–V the phase portraits generated by numerical simulations are shown in Fig. 6(d), while the traces made by the front and rear wheels in the (X, Y) -plane are

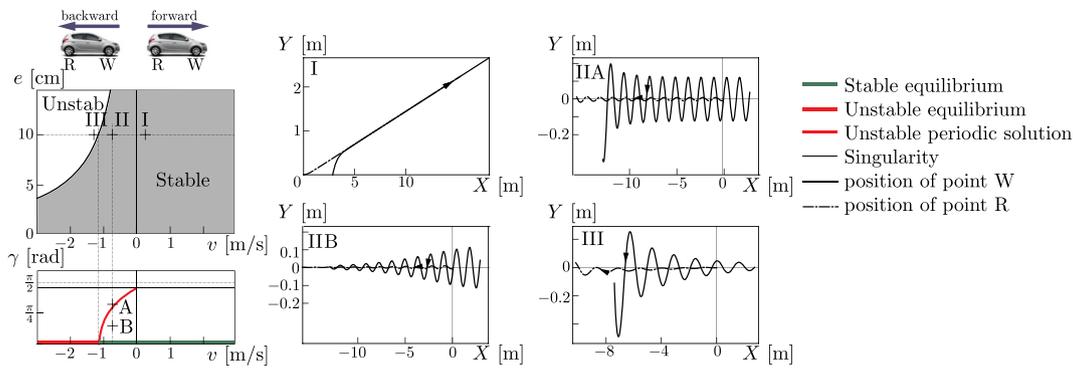


Fig. 8. Stability chart, bifurcation diagrams, and numerical simulations for $m = 1\,600\text{ kg}$, $J_{ch} = 2\,800\text{ kgm}^2$, $l = 2.85\text{ m}$, $b_{ch} = 1.5\text{ m}$, $J_{st} = 10\text{ kgm}^2$, $e = 0.1\text{ m}$, $k_p = 400\text{ Nm}$ and $k_d = 100\text{ Nms}$.

depicted in Fig. 6(e). In case I the trajectory in the damped model in Fig. 6 is qualitatively similar to the trajectory of the undamped model in Fig. 5, that is, the forward motion of the shopping cart is asymptotically stable independent from the damping. Also, in cases II and III, the motions corresponding to the points II and III for the damped model are similar to those for the undamped model. Qualitative differences between the undamped and damped cases can be observed when comparing the results for points IV and V in Fig. 6 to those for point IV in Fig. 5. When the swivelling wheel is damped the stability of the rectilinear motion is lost via Hopf bifurcation. Thus, in the unstable case IV oscillations develop before the trajectory passes through a non-singular point. Then, similar to the undamped case, the system “swings by” a saddle state before approaching another non-singular state corresponding to circular motion of the cart. However, for smaller reversing speed the rectilinear motion can remain stable. Case V B shows a scenario when small disturbances (corresponding to initial condition within the red unstable limit cycle) die out while case V A demonstrates that larger disturbances still grow leading to as similar global behavior as in case IV.

4.2. Automated vehicles

When designing the steering control of vehicles our goal is to select the control gains k_p and k_d in (16) such that the rectilinear motion is asymptotically stable (at least at the linear level). Thus, in this sections we study the cases when both gains are positive corresponding to positive ω_n and ζ parameters (cf. 17). In this case the stability boundaries are described by $V = V_p$ (see (27)) and $V = V_H$ (see (28)), corresponding to pitchfork and Hopf bifurcations, respectively.

The stability charts are plotted in Fig. 7(a) in the $(V/\omega_n, E)$ -plane for different values of ζ/ω_n , θ_1 and θ_2 so that all topologically different cases are represented. Indeed, the dashed pitchfork curves correspond to the dashed curve in Fig. 3 and recall that for $-5 < E < 0$ the pitchfork bifurcation is always subcritical; see (30). Notice that the Hopf curves may have discontinuities corresponding to the singularities at $E = E_H^{dis}$; cf. (29). Again, the criticality of the Hopf bifurcation is determined by (38) and sub- and supercritical bifurcations are distinguished by black and gray curves.

In Fig. 7(b), the bifurcation diagrams are plotted with respect to the dimensionless speed V/ω_n as bifurcation parameter for fixed values of the dimensionless caster length E as highlighted by framed numbers in the stability charts. Dashed black curves correspond to the analytical approximations (30) and (42) while the colored curves are generated by numerical continuation and the same notation is used as in Fig. 6. Apart from Hopf (H), pitchfork (P), and fold (Fo) bifurcations we also found heteroclinic (He) bifurcation when a limit cycle collides with a non-trivial equilibrium. Recall that for road vehicles and harvesters we have $|E| \ll 1$ as the caster length is much smaller than the wheelbase, cf.

(12). Thus, here we only describe the bifurcation diagrams 2, 3, 4, 5, 6 in Fig. 7(b) in detail.

Bifurcation diagram 2 (valid for $0 < E < 1$) belongs to the car model according to Fig. 2. The stability of the forward rectilinear motion of an automated vehicle is ensured by the steering system but when reversing motion becomes linearly unstable for large enough reverse speed. Moreover, an unstable limit cycle arises even when the reverse motion is linearly stable, that is, large enough perturbations still give rise to oscillations. In order to illustrate this behavior the stability chart and the bifurcation diagram are reproduced while varying the vehicle speed v and the caster length e in Fig. 8 for some realistic vehicle parameters listed in the caption. We also show the results of numerical simulations for the points marked I–III on the stability chart. Case I shows that the forward rectilinear motion is stable while case III shows that reverse motion is unstable if the speed is high enough. Case II corresponds to the reverse motion with lower speed. In this case choosing initial condition B the oscillations decay and the vehicle approaches a stable rectilinear motion. On the other hand for initial condition A oscillations with growing amplitude appear.

Based on the bifurcations diagrams 3, 4, 5, 6 in Fig. 7(b) (for $E < 0$), neither the forward nor the reverse motion of harvesters are stable for large speed justifying the strict speed limit regulations for these vehicles. In the bifurcation diagrams 3 and 4, there are limit cycles at negative speed (forward motion here) corresponding to wheel shimmy. In bifurcation diagram 3, a subcritical Hopf bifurcation occurs: although the straight running motion is linearly stable, the wheel may start to oscillate when sufficiently large perturbations are applied. Moreover, if the speed of the harvester is only slightly higher than the linear stability limit, large amplitude oscillations appear. On the contrary, the bifurcation diagram 4 predicts small amplitude vibrations for larger caster lengths due to the existence of a supercritical Hopf bifurcation.

In Fig. 9 the stability chart is reproduced for some realistic vehicle parameters (see caption) while varying the vehicle speed v and the caster length e and the simulation results are presented for the points marked I–V. Note that in cases I and II the transient are not shown. Cases I and II demonstrate a stability loss via subcritical Hopf bifurcation. In case I, even though the rectilinear motion is linearly stable, oscillations still develop for certain initial conditions. Moreover, when the rectilinear motion becomes unstable, as in case II, large amplitude oscillations also arise. Case III demonstrates that without the presence of large amplitude oscillations the cart reaches circular motion. Cases IV and V demonstrate a stability loss via supercritical Hopf bifurcation. In case IV the rectilinear motion is asymptotically stable while in case V it is unstable and small amplitude vibrations develop. Finally, case VI demonstrates a stability loss via pitchfork bifurcation leading to a turning motion with constant steering angle.

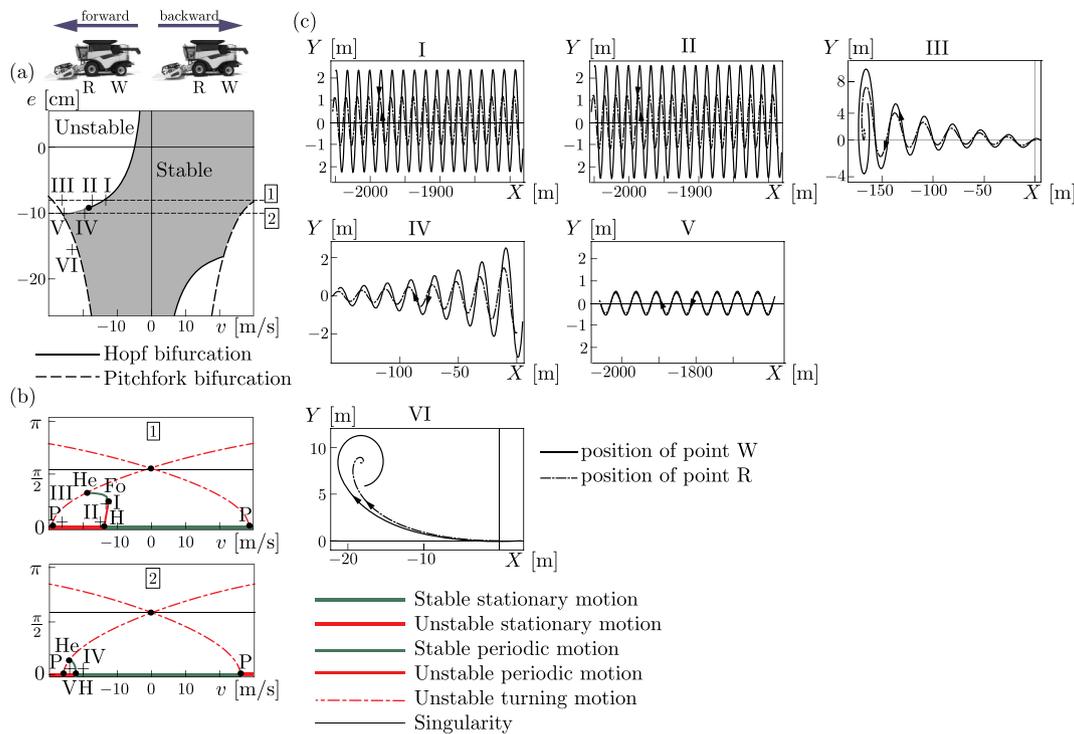


Fig. 9. Stability chart, bifurcation diagram, and numerical simulations for $m = 17\,400$ kg, $J_{ch} = 24\,500$ kgm², $l = 5$ m, $b_{ch} = 1.8$ m, $J_{st} = 2\,000$ kgm², $k_p = 2\,000$ Nm and $k_d = 1\,000$ Nms.

5. Conclusion

In this article we presented a low degree-of-freedom vehicle model that allowed us to study the lateral and yaw dynamics of shopping cars, automobiles, harvesters. We investigated the nonlinear dynamics using analytical and numerical bifurcation analysis while applying a PD controller that intended to stabilize the rectilinear motion. By analyzing the linear stability of equilibria we found that the vehicle may lose stability in oscillatory and non-oscillatory ways corresponding to Hopf and pitchfork bifurcations, respectively. These led to a large variety of qualitatively different behaviors that were visualized using stability charts, bifurcation diagrams, phase plane plots and wheel traces. We applied the theoretical results for different vehicle classes.

For the (American) shopping cart we proved that without damping the forward rectilinear motion is globally stable while the reverse rectilinear motion is unstable. We also showed that adding damping can stabilize the reverse motion for low speed. However, only local stability can be achieved and large perturbations still drive the system away from the equilibrium. We illustrated that the dynamics of automobiles is qualitatively similar to those of the damped shopping carts. When moving forward stability can be easily maintained even in the presence of large perturbations, but stability of the reverse motion can only be ensured up to about 2 m per seconds and only small disturbances can be tolerated. In contrarily, harvesters can maintain stability while moving forward or backward up about 20 m per second but dangerous oscillations appear for higher speed. Our results imply that the front wheel steering is has the advantage in terms of stability (when moving forward) while rear wheel steering provides better maneuverability.

Indeed, our results only hold for the (linear) PD controller applied in the paper and they do not exclude the possibility of having nonlinear controllers of increased performance. One may use Lyapunov based techniques in order to design such controllers while barrier functions may be applied in order to guarantee safety. Combining such lower-level controllers with higher-level motion planning is another interesting future research direction.

Acknowledgment

This research was partly supported by the National Research, Development and Innovation Office under grant no. NKFI-128422 and by the Higher Education Excellence Program of the Ministry of Human Capacities in the frame of Artificial intelligence research area of Budapest University of Technology and Economics.

References

Appell, P., 1900. Sur l'intégration des équations du mouvement d'un corps pesant de révolution roulant par une arête circulaire sur un plan horizontal; cas particulier du cerceau. *Rendiconti del circolo matematico di Palermo* 14, 1–6.

Baruh, H., 1999. *Analytical Dynamics*. WCB/McGraw-Hill, Boston, MA, USA.

Bloch, A.M., 2015. *Nonholonomic Mechanics and Control*, second ed. Springer.

Bloch, A.M., Crouch, P.E., 1998. Newton's law and integrability of nonholonomic systems. *SIAM J. Contr. Optim.* 36 (6), 2020–2039.

De Sapio, V., 2017. *Advanced Analytical Dynamics: Theory and Applications*. Cambridge University Press.

Edelmann, J., Plöchl, M., 2017. Controllability of the powerslide motion of vehicles with different drive concepts. *Proc. Eng.* 199, 3266–3271. <https://doi.org/10.1016/j.proeng.2017.09.357>.

Engelborghs, K., Luzyanina, T., Samaey, G., 2001. Dde-biftool v. 2.00: a matlab package for bifurcation analysis of delay differential equations, Tech. Rep. TW 330. Department of Computer Science, KU Leuven, Leuven, Belgium.

Engelborghs, K., Luzyanina, T., Roose, D., 2002. Numerical bifurcation analysis of delay differential equations using dde-biftool. *ACM Trans. Math Software* 28 (1), 1–21.

Falcone, P., Borrelli, F., Asgari, J., Tseng, H.E., Hrovat, D., 2007. Predictive active steering control for autonomous vehicle systems. *IEEE Trans. Contr. Syst. Technol.* 15 (3), 566–580.

Gantmacher, F., 1975. *Lectures in Analytical Mechanics*. MIR Publisher, Moscow, Russia.

Guckenheimer, J., Holmes, P.J., 1983. *Nonlinear Oscillations Dynamical Systems, and Bifurcations of Vector Fields*. Springer, New York, NY, USA.

Hu, H., Wu, Z., 2000. Stability and Hopf bifurcation of four-wheel-steering vehicles involving driver's delay. *Nonlinear Dynam.* 22 (4), 361–374.

Hubbard, M., 1979. Lateral dynamics and stability of the skateboard. *J. Appl. Mech.* 46, 931–936.

Jalali, M., Khajepour, A., Chen, S., Litkouhi, B., 2017. Handling delays in yaw rate control of electric vehicles using model predictive control with experimental verification. *J. Dyn. Syst. Meas. Contr.* 139 (12), 121001.

Kane, T.R., Levinson, D.A., 2005. *Dynamics, Theory and Applications*. Internet-First University Press., Ithaca, NY, USA.

- Kooijman, J.D.G., Meijaard, J.P., Papadopoulos, J.M., Ruina, A., Schwab, A.L., 2011. A bicycle can be self-stable without gyroscopic or caster effects. *Science* 332 (6027), 339–342.
- Kritayakirana, K., Gerdes, J.C., 2009. Controlling an autonomous racing vehicle: using feedforward and feedback to control steering and speed. In: *Proceedings of the ASME Dynamic Systems and Control Conference*, pp. 173–180 paper no. DSCC2009-2572.
- Li, X., Sun, Z., Liu, D., Zhu, Q., Huang, Z., 2014. Combining local trajectory planning and tracking control for autonomous ground vehicles navigating along a reference path. In: *17th International IEEE Conference on Intelligent Transportation Systems*, pp. 725–731.
- Liu, Z., Payre, G., Bourassa, P., 1996. Nonlinear oscillations and chaotic motions in a road vehicle system with driver steering control. *Nonlinear Dynam.* 9 (3), 281–304.
- Marino, R., Scalzi, S., Netto, M., 2011. Nested PID steering control for lane keeping in autonomous vehicles. *Contr. Eng. Pract.* 19 (12), 1459–1467.
- Meijaard, J.P., Papadopoulos, J.M., Ruina, A., Schwab, A.L., 2007. Linearized dynamics equations for the balance and steer of a bicycle: a benchmark and review. *Proc. Roy. Soc. A* 463 (2084), 1955–1982.
- Ono, E., Hosoe, S., Tuan, H.D., Doi, S., 1998. Bifurcation analysis of an automobile model negotiating a curve. *IEEE Trans. Contr. Syst. Technol.* 6 (3), 412–420.
- Pacejka, H.B., 1986. Non-linearities in road vehicle dynamics. *Veh. Syst. Dyn.* 15 (5), 237–254.
- Pacejka, H.B., 2006. *Tyre and Vehicle Dynamics*, second ed. Butterworth-Heinemann, Oxford, UK.
- Raffo, G.V., Gomes, G.K., Normey-rico, J.E., Kelber, C.R., Becker, L.B., 2009. A predictive controller for autonomous vehicle path tracking. *IEEE Trans. Intell. Transport. Syst.* 10 (1), 92–102.
- Rossa, F.D., Mastinu, G., Piccardi, C., 2012. Bifurcation analysis of an automobile model negotiating a curve. *Veh. Syst. Dyn.* 50 (10), 1539–1562.
- Ruina, A., 1998. Non-holonomic stability aspects of piecewise-holonomic systems. *Rep. Math. Phys.* 42 (1–2), 91–100.
- Shammas, E.A., Choset, H., Rizzi, A.A., 2007. Geometric motion planning analysis for two classes of underactuated mechanical systems. *Int. J. Robot Res.* 26 (10), 1043–1073.
- Sieber, J., Engelborghs, K., Luzyanina, T., Samaey, G., Roose, D., *Dde-biftool Manual-bifurcation Analysis of Delay Differential Equations*, arXiv: 1406.7144.
- Stépán, G., 1991. Chaotic motion of wheels. *Veh. Syst. Dyn.* 20 (6), 341–351.
- Takács, D., Stépán, G., 2013. Contact patch memory of tyres leading to lateral vibrations of four-wheeled vehicles. *Philos. Trans. Roy. Soc. A* 371, 20120427 2013.
- Takács, D., Stépán, G., Hogan, S.J., 2006. Bifurcations of a towed rigid wheel. In: *Proceedings of the 6th European Solid Mechanics Conference*.
- Tomiatì, N., Colombo, A., Magnani, G., 2018. A nonlinear model of bicycle shimmy. *Veh. Syst. Dyn.* 1–21. <https://doi.org/10.1080/00423114.2018.1465574>.
- Várszegi, B., Takács, D., Stépán, G., Hogan, S.J., 2016. Stabilizing skateboard speed-wobble with reflex delay. *J. R. Soc. Interface* 13 (121).