

SPR- 21/21 = 100%

1. Extrusion 21

Four groups, with polysemous overlap (e.g, *spring*):

A: Plant (5: *sprat sprout spread sprig spruce*)

B: Liquid (6: *spring sprue spray sprinkle spritz spree*)

C: Solid (8: *sprit sprite sprain sprawl sprint spry sprightly sprocket*)

D: Aural (2: *sprong sproing*)